

Advances in Ultra HPLC-MS: Unraveling the Bioanalytical Landscape of Drug Detection and Metabolite Profiling

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This review explores advancements in bioanalytical research, specifically focusing on Ultra High-Performance Liquid Chromatography-Mass Spectrometry (UHPLC-MS). The study details a refined analytical procedure for quantifying catechin derivatives in tea samples, combining optimized infusion preparation with validated UHPLC–MS/MS methods. It delves into challenges of bioanalytical method development, including flawed extraction techniques, analytical issues in HPLC and LC-MS/MS, internal standard selection, reporting intricacies, and sample shipping complexities. Emphasizing the role of sponsors, the article discusses implications for future bioanalytical research. Titled "Advances in Ultra HPLC-MS: Unraveling the Bioanalytical Landscape of Drug Detection and Metabolite Profiling," the review urges ongoing methodological advancements and adherence to Good Laboratory Practices (GLP) and Good Clinical Practices (GCP).

Keywords: UHPLC-MS, Catechin quantification, HPLC, LC-MS/MS, Reporting issues, Sample shipping, Drug detection, Metabolite profiling,

1. Introduction

The advent of Ultra High-Performance Liquid Chromatography-Mass Spectrometry (UHPLC-MS) has revolutionized the landscape of bioanalysis, particularly in drug detection and metabolite profiling. In this section, we delve into the foundational aspects, exploring the background, significance, and principles of UHPLC, the basics of Mass Spectrometry, and the seamless integration of UHPLC and MS technologies (Yu et al., 2019). UHPLC, distinguished by its remarkably short analysis time and minimal solvent usage, has emerged as a game-changer in bioanalysis. Its key differentiator from conventional HPLC lies in the utilization of column-packing particles smaller than 2 microns, significantly enhancing separation efficiency and analyte resolution (Ashraf et al., 2020). This necessitates UHPLC systems to operate at pressures exceeding 000 psi, pushing the boundaries beyond conventional HPLCs. The inception of commercial UHPLC systems in 2004 marked a pivotal moment,

enabling widespread adoption of this technique. The optimization of instrumentation in tandem with sub-2-µm particles in columns was imperative for achieving reliable operation at pressures up to 1000 bar. UHPLC's development stemmed from the growing demand for rapid and ultra-rapid separation techniques with enhanced effectiveness and superior resolution. This breakthrough technology has not only provided analysts with quicker separation techniques but has also maintained the high-quality outcomes synonymous with HPLC (Naushad et al., 2014). The principles of UHPLC involve a fundamental shift in efficiency as the column-packing particle size decreases. This reduction, below 2 μm, results in improved efficiency without compromising at higher linear velocities or flow rates. By augmenting chromatographic resolution, UHPLC enhances LC separation systems, utilizing fewer column packing materials and smaller particle sizes for faster and more sensitive analysis. The reduced mobile phase volume usage, about 80% less than HPLC, and the shorter analysis time of approximately 1.5 minutes underscore the significant

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advantages ushered in by UHPLC (Ashraf et al., 2020).

The hyphenated technique, particularly LC-MS/MS, has proven invaluable for pharmaceutical assessment in various biological samples. UHPLC's characteristics significantly enhance detection performance, reducing chromatography dispersion and improving source ionization efficiency with increased analyte concentration. This technique is widely employed for the identification and quantification of analytes, providing benefits in terms of rapidity, resolution, and sensitivity (Ashraf et al., 2020) (Plumb et al., 2021). A noteworthy comparison between UPLC and HPLC emphasizes that while the principles remain the same, the key differentiator lies in the column material particle size of UPLC being less than 2 μm. This distinction results in a powerful,

robust, and reliable solution, offering efficient separations. The unique features of UPLC, including high-temperature utilization to reduce mobile phase viscosity, interconnected skeletons in monolithic columns, and interconnected flow paths, contribute to better resolution, sensitivity, and reduced solvent consumption (Plumb et al., 2021). Moving on to the applications of UHPLC, it plays a pivotal role in the advancements of liquid chromatography across diverse sectors. Its efficiency and speed find applications in pharmaceutical, toxicological, food industry, and various agricultural sectors. UHPLC's ability to determine the nutritional value of foods underscores its significance in clinical analysis, increasing throughput with reduced analysis costs (MacNair et al., 1999).

Table 1: Difference between HPLC and UPLC assays [Chestnut S., & Salisburg J,.200]

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	HPLC Assay	UPLC Assay
Column	Xterra C18, 50x4. mm, 4 μ m particles	ACQUITY UPLC BEH C18,
		$50x2.1mm$, 1. μ m particles
Needle Wash	Methanol	Strong Needle wash:200 μ L Methanol; Weak Needle wash: 00L CAN:H20 10:90
Injection Volume	$20 \mu L$	$3 \mu L$ partial loop fill or $5 \mu L$ full loop fill with automatic overfill
Flow Rate	3.0 mL/min	$0. \text{ mL/min}$
Plate Count for Cpd A	2000	500
Gradient	$T0(25:5), T.5(25:5), T.5(95:5), T9(25:5),$ T10(25:5)	$T0(3:4)$, T1.1 (95:05), T1.3 (3:4)
Total Run Time	10 min	1.5 min
Total Solvent	Acetonitrile: 10.5 mL	Acetonitrile: 0.53 mL
Consumption	Water: 21.0 mL	Water: 0. mL
Carry-Over	$< 0.05\%$ with needle wash	0.01%
USP Resolution	3.2	3.2
LOQ	$\sim 0.2 \ \mu g/mL$	$0.054 \mu g/mL$
Delay Volume	\sim 20 µL	\sim 110 µL

In the realm of drug analysis in human plasma, UHPLC plays a crucial role in pharmacokinetic studies (Rathod et al., 2019; Troja et al., 2016). Efficient sample preparation methods, such as protein precipitation, solid-phase extraction, and liquid-liquid extraction, are employed to eliminate interfering components. The application of UHPLC for drug adherence measurement in patients with hypertension showcases its efficiency in handling minimal sample volumes, clean-up procedures, and short runtimes, thus contributing to effective management in a hospital setting (Sharma et al., 2021). The integration of UHPLC-MS technologies has brought transformative advancements in various aspects of bioanalysis. Its application in forensic detection, pharmacokinetics, metabolomics, impurity detection, and method development and validation showcase its versatility and efficiency in advancing the field (Ghosh et al., 2021) (Zhao & Li, 2014). As

technology continues to develop, the scope and relevance of UHPLC-MS in bioanalysis are expected to broaden, offering even greater capabilities in the future.

2. Innovations and Technological Advances

The instrumental landscape of Ultra-High-Performance Liquid Chromatography (UHPLC) systems is marked by key components, including solvent delivery systems, columns, column managers, sample injection, and detectors (Lehotay, 2002). UHPLC's solvent delivery system, operating at exceptionally high pressures (8000–15000 psi), features constant volume pumps, prevalent in common applications. UHPLC columns are characterized by shorter length (150 mm) and smaller diameter (2.1 mm), often utilizing capillary columns for enhanced heat tolerance. Employing various column technologies, such as charged surface hybrid particles and peptide separation, is commonplace. The column manager enables temperature adjustments, automatic column switching, and flow injections (Ashraf et al., 2020).

Sample injection in UHPLC involves low sample volumes (2–5 μl) and accommodates different microtiter plate formats. UV/visible-based detectors, emphasizing the need for long path length and lowvolume detection cells, achieve 2–3 times higher sensitivity than HPLC, depending on the detector type. UHPLC with higher pressures (12,000-15,000 p.s.i.) and sub-2-μm packing particles improves chromatographic resolution and peak capacity compared to HPLC (Ashraf et al., 2020). Notably, UHPLC-QTOF-MS produces a base peak chromatogram for a very complicated metabolic plant combination (Ghosh et al., 2021). UHPLC is clearly better, with studies indicating detectable component increases of more than 20% when compared to comparable HPLC-MS techniques. The development of HILIC-UHPLC-MS has increased applications, particularly in urine metabolic profiling (Lehotay, 2002).

2.1 Advancements

2.1.1Resolving Power in Liquid Chromatography

The goal of increasing resolving power in analytical separation research has long existed. Traditional measurements, such as the theoretical plate number (N), indicated resolution improvement as a function of analysis time squared (Malik et al., 2010). Giddings pioneered the use of graphs to show chromatographic performance limitations, considering van Deemter factors, column properties, and operational circumstances (Jerkovich et al., 2003). Poppe developed this notion by including the plate time, t0/N, as a function of N, whilst Desmet and colleagues broadened the theoretical framework with distinct kinetic plot representations for isocratic and gradient LC modes (Heidari et al., 2019). Recent improvements include defining kinetic gain factors, which allow users to forecast time or efficiency advantages when switching LC instruments. De Vos et al*.* (2021) observed better kinetic gain factors while moving from traditional HPLC to 1500 bar UHPLC settings (Kupriyanova et al., 2024). For isocratic separations, columns packed with 1.5 μm core-shell particles at 1500 bar produced the greatest peakproduction rate. Broeckhoven et al*.* investigated the possible performance improvements of raising the

pressure rating to 3000 bars, showing a twofold reduction in analysis speed compared to a current UHPLC system at 1500 bars.

Advances in chromatographic columns for improved separation - Multidimensional techniques offer significant potential for improving resolving power, with separation performance increasing approximately with ni (number of resolvable peaks multiplied by dimensionality). However, this presents a barrier in instrument design and stationary phase development to deliver reliable technology for multidimensional separations. Building on advances in one-dimensional LC technology, the recent arrival of ultra-high-pressure LC technology has made it easier to set up multidimensional separations (Naushad et al., 2014). The selection of instruments, breakthroughs in column technology, effective means of combining separation modes (modulation technology), and advancements in data-processing techniques all have an impact on progress and future developments in this sector. Researchers may now design multidimensional separation setups or acquire commercially available devices, decreasing the entrance barrier for specialists and defining the future of UHPLC-MS. These advancements mark a transformative era in bioanalytical research, unraveling new possibilities for drug detection and metabolite profiling in the intricate landscape of UHPLC.

2.1.2UHPLC Technology

The earliest demonstrations of what is now known as ultra-high pressure liquid chromatography (UHPLC) occurred in the late 1900s when separations were performed at 3500-4000 bars. The current techniques for UHPLC became more firmly established in the mid-1990s when the Jorgenson group produced capillary UHPLC separations at 000 bars (Ashraf et al., 2020). Long capillary columns filled with sub-2 μm particles demonstrated significant chromatographic efficiency, prompting LC instrument makers to consider commercial LCs with greater pressure limitations. The first commercial UHPLC instrument was produced in 2004, with an upper-pressure limit of 1000 bars that more than quadrupled the industry HPLC norm of 400 bars that had existed for over 30 years. Since then, a wide range of UHPLC devices from various manufacturers have been created, with commercial instrumentation currently capable of operating at pressures of up to 1500 bars (Naushad et al., 2014)

Figure 1: Recent innovations in UHPLC technology have introduced notable advancements in both column and instrument hardware. (A) A visual depiction of a dual injector featuring an extra valve allows for simultaneous injection. (B) An experimental arrangement employs a high-vacuum column housing equipped with a turbomolecular pump to achieve adiabatic conditions (Jelle De Vos et al.., 2021).

2.1.2.1 Column design

In the field of UHPLC, column design has shifted towards 2.1 mm i.d. formats with sub-2-micron particle technology, departing from the traditional 4. mm i.d. columns (Ashraf et al., 2020). This change addresses the challenges of viscous heating at ultrahigh-pressure conditions, resulting in a nearly fivefold increase in flow rate. Advancements extend to particle technology, with core-shell particles gaining prominence for their reduced band broadening and improved kinetic performance. Despite lower mass loadability, these particles offer benefits that outweigh their limitations. Studies delve into temperature gradients, frit dispersion effects on band variance, and the link between column packing structure and separation performance (Jerkovich et al., 2003). Investigations on size-exclusion chromatography (SEC) columns reveal insights into pressure-induced effects, emphasizing the impact of column length on homogeneity (De Vos et al., 2021). In essence, UHPLC column design has evolved to meet the demands of ultra-high pressure, enhancing chromatographic efficiency and separation performance.

2.1.2.2 UHPLC instrument configuration

In ultra-high-performance liquid chromatography (UHPLC), optimizing column design is crucial for high separation efficiency. Decreasing particle and column diameter reduces peak volumes, but minimizing extra-column volumes induced by tubing and instrument modules is essential. Studies by Zhou et al*.*. found that decreasing tubing diameter from 100 to 5 μm significantly reduces separation impedance, outweighing the loss in available column pressure (Ashraf et al., 2020). Gradient-elution strategies and extra-column band broadening effects are considered for improved chromatographic separation.

Commercially available UHPLC pumps provide up to 1250-1500 bar system pressure, ensuring reproducible flow rates with minimal pressure fluctuation. Dual-piston pump systems manage pressure fluctuations during refill phases, enabling long runs. Challenges arise when combining pressures above 2000 bar with analytical-scale flow rates, prompting exploration of solutions like intermediate cooling. Constant pressure operation at very high pressures, up to 3000 bar, is applied for gradient elution, with considerations for viscous friction effects. Flow-through needle/split-loop injectors are common in high-end UHPLC instruments, balancing benefits in terms of carryover and sample volume. However, cycle times limit highthroughput UHPLC methods. Column compartments are designed for still-air or forced-air heating, influencing thermal gradients. Techniques like quasi-adiabatic vacuum jackets aim to achieve adiabatic conditions, reducing heat loss and enhancing chromatographic efficiency. Modern UHPLC instruments incorporate increased diagnostic feedback for troubleshooting and system optimization. Features like pressure diagnostics, mass-based mobile-phase depletion detection, and automated leak testing contribute to simplified operation and maintenance.

2.1.2.3 Emerging detectors and hyphenation to mass spectrometry

In Ultra High-Performance Liquid Chromatography (UHPLC), smaller column dimensions demand a reduction in system volume to minimize extracolumn broadening effects. Modern UHPLC instruments employ absorbance flow cells designed with light-pipe technology, using reflecting materials on cell walls to maximize sensitivity while minimizing dispersion. Path lengths of 0-85 mm have been introduced to enhance the signal-to-noise ratio (Belouafa et al., 2017; Frasca, 2016; Cross and Hornshaw, 2016). Multiple studies found that the detector cell's dispersion contribution is affected by flow rate and volume. Higher data acquisition rates are essential for methods with narrower bandwidths, with modern UHPLC absorbance detectors typically offering ranges of 80-200 Hz (Bell et al., 202; Ashraf et al., 2020). Fast acquisition rates, coupled with small detector time constants and advanced peak analysis algorithms, improve peak shape detection and resolve overlapping peaks efficiently. In Mass Spectrometry (MS), maintaining high data acquisition rates is challenging due to longer duty cycle times. MS duty cycle times range between 0.025 and 0.1 s, limiting data capture speeds to roughly 40 Hz. Newer time-of-flight (TOF) equipment increases this range to 100 Hz (Ghosh et al., 2021). For quantitative UHPLC-MS measurements, 12 - 15 points per peak are usually enough, with analyte selectivity being critical. Coupling UHPLC to MS offers problems,

such as ion suppression caused by sample matrix and/or LC mobile-phase components. In highthroughput screening with MS, the separating column is frequently replaced by a tiny Solid Phase Extraction (SPE) cartridge or eliminated from the flow route.

2.1.3 Workflows in Multi-Dimensional Liquid Chromatography

Historically, offline 2D-LC – where fractions are collected at the outlet of one column and re-injected into a second column having orthogonal selectivity – have been used commonly for a wide variety of applications. Executing 2D-LC separations online, such that the first and second separations are carried out very close in time in a closed system, has the advantage that the risk for contamination during handling of fractions outside of the system is minimized (De Vos et al., 2021). In this section, we focus on recent advances in online 2D-LC separations.

Figure 2: (A) Depicts chromatograms in one and two dimensions, while (B) outlines the schedule for sampling/parking and analysis (Jelle De Vos et al.., 2021).

2.1.3.1. Modulation strategies

Optimizing modulation strategies is essential in liquid chromatography (LC×LC) to enhance separation efficiency and sensitivity. Careful tuning of the interface between the two separation dimensions is critical to minimize injection band-broadening, ensuring optimal total peak capacity. Various solutions introduced by different groups and manufacturers aim to modulate sample fractions effectively, facilitating the development of robust, miniaturized systems with improved solvent compatibility for more sensitive multi-dimensional separations (Perez de Souza & Fernie, 2023).

- ➢ Multiple Heartcutting 2D-LC (MHC or mLC-LC): Introduced by Zhang et al*.*., Multiple Heartcutting (MHC or mLC-LC) is an advanced form of 2D liquid-phase separation. Unlike traditional LC-LC, MHC allows temporary storage of 1D effluent fractions in the interface, enabling efficient operation of both dimensions independently. This breaks the link between the timescales of 1D and 2D separations, enhancing overall system efficiency.
- ➢ **Selective Comprehensive 2D-LC (sLC×LC or HiRes): The interface introduced in Figure 2 facilitates Selective Comprehensive 2D-LC (sLC×LC or HiRes). In this mode, a region of**

interest is sampled and stored in loops, allowing for quantitative sampling of 1D peaks without changing to large loops. This method provides benefits for certain applications and ensures efficient operation of both dimensions.

- ➢ **Post-column Refocusing: Implementing trapping columns as modulators provides a solution for adjusting solvent compatibility and minimizing chromatographic dilution between dimensions. In this process, compounds from the 1D column are directed to a trapping column, and a potent solvent is used to refocus the trapped peak toward the 2D column. De Vos et al.'s theoretical study outlines key parameters for effective peak refocusing, leading to improved signal intensity and detection limits.**
- ➢ **Active Solvent Modulation (ASM) to Address Mobile Phase Mismatch: To address mobile phase mismatch in 2D-LC, Active Solvent Modulation (ASM) is introduced. Significant disparities between the 2D mobile phase and the sample from the 1D dimension can lead to issues such as distorted peaks and analyte breakthroughs. ASM involves collecting a portion of 1D effluent for subsequent 2D separation, ensuring compatibility between mobile phases and avoiding problems arising from differences in solvent strength, polarity, viscosity, or pH.**

2.1.3.2. Novel modulator technology

Microfluidic modulator chips have been developed with a focus on critical parameters such as trapping segment i.d. and extra-column dispersion. Notably, De Vos et al*.* introduced a microfluidic modulator chip compatible with UHPLC conditions, enabling sub-microliter fraction transfer in online 2D-LC workflows, demonstrated in a heart-cut SCX-RPLCnanoESI-MS workflow for targeted peptide analysis. Additionally, innovative sample treatment platforms incorporating microfluidic chips were introduced by Wei et al*.* for protein reduction and alkylation and by Yin et al*.* for switching between reversed-phase separation and enrichment columns for peptide identification. The Schmitz group's "at-column dilution modulator" with an additional transfer pump allows modulating 1D sample fractions independently of the 1D and 2D analysis conditions (Souza et al., 2024). In the realm of spatial comprehensive multi-dimensional liquid chromatography, various approaches, including interconnected parallel channel structures and active valving, have been explored to facilitate spatial 2Dand 3D-LC separations, promising high resolving power in shorter analysis times. While still in its early stages, spatial 3D-LC chip designs hold potential for enhanced chromatographic performance compared to traditional multi-dimensional approaches.

2.2. Exploring The Latest Key Applications 2.2.1Increasing Throughput and Resolution in 1D-LC

Researchers, led by Kresge, have made strides in enhancing throughput in 1D-LC by adopting a highthroughput UHPLC approach. This approach, utilizing a 2.1 \times 100 mm column packed with 2. μm C18 particles, achieved a remarkable 25-fold increase in throughput compared to traditional HPLC (De Vos et al., 2021). Additionally, McCalley's investigation into hydrophilic interaction chromatography (HILIC) addressed the equilibration challenge by exploring partial equilibration effects on chromatographic retention. The findings revealed that purging with 12 column volumes of the initial mobile-phase composition resulted in precise retention times, overcoming a perceived disadvantage of HILIC column equilibration.

Fig. 3. The initial chip prototype introduces a spatial 3D LC with an interconnected channel layout (Themelis et al., 2020).

2.2.2. Multidimensional LC Workflows

The advancement of 2D-LC has progressed from academic research to wider use in the chemical industry and biological sciences. This change is being driven by the increasing complexity of samples observed in these industries, as well as the availability of commercially integrated 2D-LC equipment. To ensure the successful deployment of 2D-LC techniques, user-friendly method development methodologies are required. Conventional 1D-LC screening can detect selectivity variations across analytes, resulting in more effective complementary 2D-LC procedures for specified target analytes.

2.2.3. Advanced Multi-dimensional Characterization Systems

Recent advancements in multidimensional separation methods have been applied to characterize complex molecules such as protein biopharmaceuticals (Tanaka et al., 2001). The combination of HILIC \times RPLC-MS and active solvent modulation has demonstrated advantages in determining glycosylation in monoclonal antibodies (mAbs). Additionally, the incorporation of ion-mobility-MS (IMS) detection has expanded the information obtained from 2D-LC separations into fourdimensional methodology, allowing for enhanced structural analysis (Theodoridis et al., 2011).

2.2.4. Technological Evolution in HPLC and Multidimensional LC Instrumentation

HPLC and multidimensional LC instrumentation have undergone significant technological evolution in the past decade. Column manufacturers now offer columns packed with sub-2 μm particles, providing chromatographers with a reliable toolbox for various LC modes. The current state-of-the-art involves 2.1 mm i.d. columns. Downsizing column dimensions further could lead to benefits such as minimized chromatographic dilution, reduced solvent consumption, and enhanced flow rate compatibility. Despite the progress in multidimensional LC workflows, challenges persist. Modulator technology needs further advancement, and the integration of post-column refocusing remains an untapped potential. Additionally, optimizing software management systems for 2D-LC and pairing them with efficient method development software are critical (Ghosh et al., 2021). The future may witness breakthroughs in spatial multi-dimensional 2D and 3D-LC workflows, with microfluidic technology and additive manufacturing playing key roles in revolutionizing separation performance. Continuous exploration and innovation are crucial for overcoming existing challenges.

2.3 Applications in Drug Detection

2.3.1 Method Development and Validation

UHPLC streamlines method development and validation, reducing the time required for evaluation of parameters such as mobile phase, pH, temperature, column chemistries, and gradient profiles.

2.3.2 Manufacturing and QA/QC

UHPLC plays a pivotal role in ensuring quality and consistency during pharmaceutical manufacturing, addressing factors like identity, purity, quality, safety, and efficacy of products in QA/QC laboratories.

2.3.3 Determination of FDC Products

UHPLC, especially when coupled with PDA and QTOF/MS, facilitates efficient analysis of fixed dose combination (FDC) products with varying solubility, enabling quick analysis of numerous samples.

2.3.4 Stability Testing/Stress Testing

Forced degradation studies benefit from UHPLC/Q-TOF-MS, offering rapid and accurate identification of degradation products, enhancing the stabilityindicating power of analytical methods.

2.3.5 Detection and Identification of Impurities

UHPLC coupled with mass spectrometry proves instrumental in impurity profiling, providing precise detection and identification of impurities in pharmaceutical compounds (Rathod et al., 2019).

2.3.6 Dissolution Testing

UHPLC automates dissolution testing, ensuring batch-to-batch uniformity of the active ingredient in drug formulations, especially relevant for sustainedrelease dosage formulations.

2.3.7 Pharmacokinetic and Bioequivalence Studies

UHPLC-PDA offers high sensitivity and selectivity for accurate quantitation in pharmacokinetic and bioequivalence studies, contributing to drug development programs (Rathod et al., 2019).

2.3.8 Identification of Metabolites

UHPLC, particularly coupled with Q-TOF-MS, enhances the identification of metabolites in drug development, providing increased sensitivity and detection capability.

2.3.9 Metabonomic Studies

UHPLC is employed in metabonomic studies, understanding biochemical changes in drug products when exposed to the human system, aiding in the discovery of new metabolites.

2.3.10 Peptide Mapping

Peptide mapping benefits from UHPLC's precise results and time-of-flight mass detection, facilitating the identification of chemical structures within complex molecules.

2.3.11 Analysis of Natural Products and Herbal Medicine

UHPLC's high-quality separations and detection capabilities are utilized in the analysis of complex samples from natural products and herbal medicines, contributing to pharmaceutical and herbal formulations.

2.4 Metabolite Profiling Strategies

Exploring metabolite profiling, particularly in drug contexts, highlights the importance of advanced metabolomic approaches. Ultra High-Performance Liquid Chromatography-Mass Spectrometry (UHPLC-MS) proves crucial in unraveling the

intricate metabolic fate of drugs. Researchers leverage in silico tools and high-resolution mass spectrometry, employing both data-dependent and data-independent approaches. This comprehensive strategy reveals novel metabolites, shedding light on the drug's metabolic pathways. Methodologies involve in vitro metabolism profiling and in vivo metabolite identification across various biological matrices. Innovative extraction techniques, combining protein precipitation and solid-phase extraction, enhance robustness, even identifying trace metabolites. Addressing challenges, the study emphasizes biological matrix complexity and metabolite structural diversity. While Liquid Chromatography-Mass Spectrometry (LC-MS) offers extensive coverage, challenges in data analysis and interpretation persist.

To overcome challenges, researchers advocate for an integrated approach, combining mass spectrometry with nuclear magnetic resonance (NMR), as seen in UHPLC-MS/MS-SPE-NMR. This integration automates purification of targeted metabolites from complex samples, facilitating confident identification through MS/MS, 1D, and 2D NMR experiments. This collaborative use proves promising, enhancing confidence in metabolite identification and addressing current metabolomics limitations. Beyond specific drug metabolism, this exploration contributes to understanding metabolomics challenges and solutions. It highlights LC-MS's pivotal role in providing extensive metabolome coverage while recognizing the need for innovative data analysis solutions. The integration of analytical techniques, exemplified by UHPLC-MS/MS-SPE-NMR, reflects a holistic approach to maximize metabolome coverage and elevate confidence levels

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in metabolite identifications, offering insights into the intricate landscape of complex biological systems. 2.4.1 Advances in quantification using UHPLC-MS The strides in quantification facilitated by Ultra High-Performance Liquid Chromatography-Mass Spectrometry (UHPLC-MS) are exemplified through a meticulous analytical procedure designed for the routine quantification of eight naturally occurring catechin derivatives. This comprehensive method integrates optimized sample preparation and a validated UHPLC–MS/MS protocol (Zhao & Li, 2014). The optimization of sample preparation involves fine-tuning parameters such as temperature, time, and solvent ratios. The UHPLC–MS/MS analysis, completed in a swift timeframe, includes system equilibration. The validation process ensures precision, accuracy, exceptional linearity, a broad quantification range, Limits of Detection (LOD), and Limits of Quantification (LOQ).

The validation also extends to matrix effects evaluation, providing insights into the impact of sample matrix on the quantification process. The significance of dilution in mitigating matrix effects and aligning with the linear range of the UHPLC– MS/MS method is highlighted. The quantitative analysis, conducted on a diverse set of samples, reveals distinctive profiles, showcasing the versatility of the UHPLC-MS methodology. The findings contribute to the broader understanding of compound quantification, demonstrating the effectiveness of UHPLC-MS in providing rapid and precise quantification across various sample matrices. Overall, this study underscores the versatility and robustness of UHPLC-MS as a powerful analytical tool in the realm of natural product analysis.

3. Data Analysis and Interpretation

The realm of data analysis and interpretation in Ultra High-Performance Liquid Chromatography-Mass Spectrometry (UHPLC-MS) is a complex yet crucial aspect of metabolomic studies. A cutting-edge automatic data analysis workflow, AntDAS2, addresses the challenges posed by UHPLC-High Resolution Mass Spectrometry (HRMS) in metabolomics. AntDAS2 introduces three novel algorithms tailored to enhance the efficiency and accuracy of UHPLC-MS data analysis. Firstly, a density-based ion clustering algorithm streamlines the extraction of extracted-ion chromatograms (EIC) from high-resolution mass spectrometry data. This innovative approach improves the precision of EIC extraction, a pivotal step influencing subsequent feature detection. The second algorithm employs a maximal value-based peak detection method, complemented by automatic baseline correction and instrumental noise estimation. This strategy enhances the recognition of underlying components in the presence of instrumental noise, mitigating falsepositive and false-negative features. Addressing the challenging task of peak alignment across samples, the third algorithm clusters high-resolution m/z peaks and efficiently corrects time-shift problems.

By employing a modified dynamic programming strategy, this approach ensures simultaneous alignment of multiple components, overcoming the inherent difficulties associated with time-shift across samples. AntDAS2's performance surpasses several state-of-the-art methods, including XCMS Online, Mzmine2, and MS-DIAL, in identifying underlying components and enhancing pattern recognition capabilities. Its efficiency, particularly when compared to XCMS Online and Mzmine2, positions AntDAS2 as a valuable tool for UHPLC-MS data analysis in metabolomics.

The challenges in UHPLC-HRMS-based metabolomics, such as EIC extraction, feature detection, and peak alignment, are effectively addressed by AntDAS2. The density-based ion clustering algorithm, maximal value-based peak detection, and dynamic programming-based alignment collectively contribute to its robust performance. This automated workflow holds significant promise for advancing the field of UHPLC-MS data analysis, providing a reliable and efficient tool for researchers in metabolomics and related disciplines.

4. Method Validation and Standardization

Method validation and standardization are crucial steps in ensuring the reliability and accuracy of Ultra High-Performance Liquid Chromatography (UHPLC) techniques. This process involves a comprehensive assessment of the developed UHPLC method to establish its robustness, reproducibility, and adherence to predefined standards. Here are key components of method validation and standardization in UHPLC:

4.1 Precision and Accuracy

Rigorous testing of the UHPLC method's precision and accuracy, both intra-day and inter-day, is essential (Jerkovich et al., 2003). This involves analyzing samples at different concentration levels to evaluate the method's ability to provide consistent and accurate results.

4.2 Linearity and Range

Determination of the linearity of the UHPLC method across a specified range of concentrations is crucial. This step ensures that the method can accurately quantify analytes over a defined concentration range, providing reliable results for diverse sample types.

4.3 Sensitivity and Limit of Detection (LOD)/Limit of Quantification (LOQ)

Assessing the sensitivity of the UHPLC method involves establishing the limit of detection (LOD) and limit of quantification (LOQ). These parameters define the lowest concentrations at which analytes can be reliably detected and quantified.

4.4 Specificity and Selectivity

The UHPLC method must demonstrate specificity by accurately identifying and quantifying the target analytes in the presence of potential interfering substances. Selectivity ensures that the method responds selectively to the analytes of interest (Ashraf et al., 2020).

4.5 Robustness

Evaluation of the UHPLC method's robustness involves testing its resistance to small variations in critical parameters such as mobile phase composition, temperature, and flow rate. This ensures the method's reliability under varying experimental conditions.

4.6 Recovery and Matrix Effects

Determining the recovery of analytes from complex matrices and assessing matrix effects are essential for method validation. This step accounts for any potential interferences or variations introduced by the sample matrix.

4.7 Standardization Protocols

Establishing standardization protocols involves documenting the procedures, instrumentation settings, and calibration methods used in the UHPLC analysis. Standardization ensures consistency in results across different analysts and instruments.

4.8 Documentation and Compliance

Thorough documentation of the entire validation process, including results, protocols, and any deviations, is crucial. Compliance with regulatory guidelines and industry standards is imperative for the acceptance and reliability of the UHPLC method.

5. Current Challenges

5.1 Flawed Extraction Techniques

The extraction process is critical in bioanalysis, involving the removal of interfering components and sample preparation. Techniques such as liquid-liquid extraction, protein precipitation, and solid-phase extraction (SPE) must be meticulously executed (Farhang, 2009). Flaws in extraction can lead to unreliable data, emphasizing the importance of efficient sample preparation.

5.2 Analytical Issues in HPLC and LC-MS/MS

Optimizing Column Chromatography: Deterioration of analytical columns in HPLC can lead to peak shape problems, decreased resolution, and high back pressure. Addressing this challenge involves implementing appropriate column protection and sample preparation measures (Motarjemi et al., 2008).

5.3 Mobile Phase Contamination

Contamination in the mobile phase, often from water, can affect HPLC results (Greco et al., 2023). Prevention strategies include using high-quality solvents, ion pair reagents, and ensuring distilled or deionized water is free from contaminants.

5.4 Challenges in LC-MS/TS

Issues related to contamination, complex sample matrices, trace-level analytes, and sample preparation procedures highlight the need for careful optimization of mass spectrometry parameters (Perez de Souza & Fernie, 2023).

5.5 Internal Standard Selection Challenges

Selecting an appropriate internal standard is crucial for accurate chromatographic assays. Challenges include ensuring chemical similarity, handling isotope-labeled standards, and addressing potential impurities. The right internal standard significantly impacts assay accuracy and precision.

5.6 Reporting Issues in Bioanalytical Laboratories

Bioanalytical laboratories produce analytical reports, including method validation and study summaries. Addressing issues related to data quality, sample receipt, and missing information is crucial for acceptance by regulatory bodies.

5.7 Sample Shipping Challenges

Shipping issues can lead to delays and compromise sample integrity. Properly outlining collection, handling, and storage procedures, including freezing samples during shipping, is essential to ensure reliable bioanalytical method data (Farhang, 2009).

5.8 Bioanalytical Method Development and Sponsors

Sponsors seeking drug approval must submit robust bioanalytical data to regulatory agencies. The methodology should consider reference standards, critical reagents, calibration curves, quality control samples, selectivity, sensitivity, accuracy, precision, recovery, and stability. Changes to procedures and encountered issues should be documented for transparency.

5.9 GLP and GCP Frameworks in Bioanalysis

Adherence to Good Laboratory Practices (GLP) and Good Clinical Practices (GCP) frameworks is essential for ensuring the quality, integrity, and reliability of clinical data (Yu et al., 2019). Bioanalytical laboratories play a vital role in following GLP and GCP guidelines throughout the clinical and preclinical phases of research.

These challenges underscore the complexity of UHPLC-MS bioanalysis and highlight the need for a meticulous and agile approach in addressing these limitations.

6. Conclusion

Therefore, this thorough study digs into the delicate domain of bioanalytical research, focusing on breakthroughs in Ultra High-Performance Liquid Chromatography-Mass Spectrometry (UHPLC-MS). The primary findings of this investigation include the importance of improved tea infusion preparation combined with a validated UHPLC-MS/MS technique for routine determination of catechin derivatives in diverse tea samples. The difficulties in developing and validating bioanalytical methods have been thoroughly addressed, ranging from defective extraction processes to analytical concerns in High-Performance Liquid Chromatography (HPLC) and Liquid Chromatography-Tandem Mass Spectrometry (LC-MS/MS). Internal standard selection challenges and reporting issues in bioanalytical laboratories underscore the importance of precision and transparency in methodology. Furthermore, the article sheds light on the complexities associated with sample shipping and the pivotal role of sponsors in bioanalytical method development. These findings have far-reaching implications for the future of bioanalytical research, emphasizing the need for continued advancements in methodologies, adherence to Good Laboratory Practices (GLP) and Good Clinical Practices (GCP), and a proactive approach in overcoming challenges.

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